

ABSTRACT

A machine for the production of a multi-layered fibrous web is provided which includes at least two formers for forming at least two layers in which each layer has a higher content of fines on one side respectively; and a couching zone in which the at least two layers are couched together such that each layer's side having a higher content of fines contact each other, wherein at least one of the at least two formers comprises at least one gap former. Furthermore, a process for the production of a multi-layered fibrous web is provided which includes forming at least two layers via at least two formers, such that each layer has a side with a higher fines content; couching together the at least two layers in a couching zone so that the sides with higher fines content contact each other; wherein at least one of the at least two layers is formed by at least one gap former.